

---

# Proper Drum & IBC Emptying

---

## *Do Not Remove Labels*

### **Tight Heads**



*Pour out contents...Until drip dry...Replace all closures*

### **Open Heads**



*Pour out contents...Until drip dry...Replace all lids & rings securely*

*IBCs must be "drip dry". No material should remain at the bottom or in the corners. Tip or tilt the IBC as necessary, using a block of wood under the side opposite of the valve. Thicker materials may require several hours draining, or draining overnight. Before returning, close valve, close fill cap, and do not remove labels.*

